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SAFETY DATA SHEET

SECTION I: MATERIAL IDENTIFICATION AND USE	
Material Name	Butorphanol (+)-tartrate salt
Trade Name	No data available
Synonyms	L-N-Cyclobutylmethyl-3,14-dihydroxymorphinan(+)-tartrate salt, Stadol, Torate, Torbutrol
Manufacturer's Name	Hikal Limited
Contact No	+91-080-6177 1100
Address	Jigani, Bengaluru
Postal Code	560 105
Emergency Telephone No	+91-080-6177 1100
Intended Use	Pharmaceutical active

SECTION II: HAZARDS IDENTIFICATION	
Pictogram	
Signal word	Warning
Hazard statement(s)	H302 Harmful if swallowed. H361 Suspected of damaging fertility or the unborn child.
Precautionary statement(s)	P281 Use personal protective equipment as required.

SECTION III: COMPOSITION / INFORMATION ON INGREDIENTS	
Formula	$C_{21}H_{29}NO_2 \cdot C_4H_6O_6$
Molecular weight	477.55 g/mol
CAS Number	58786-99-5
Ingredients	17 (Cyclobutylmethyl) morphinan-3,14-diyl [S(R*,R*)] -2,3-dihydroxysuccinate
Concentration	<= 100 %

SECTION IV: FIRST AID MEASURES	
General advice	Consult a physician. Show this safety data sheet to the doctor in attendance.
If inhaled	If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.
In case of skin contact	Wash off with soap and plenty of water. Consult a physician.
In case of eye contact	Flush eyes with water as a precaution.
If swallowed	Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.



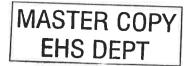


SECTION V: FIREFIGHTING MEASURES	
Flammability of the Product	May be combustible at high temperature
Suitable extinguishing media	Use water spray, alcohol-resistant foam, DCP or CO ₂ .
Special hazards arising from the	Carbon oxides, Nitrogen oxides (NOx)
substance or mixture	
Advice for fire fighters	Wear self-contained breathing apparatus for firefighting if
	necessary.
Fire Hazards in Presence of	Slightly flammable to flammable in presence of heat. Non-
Various Substances	flammable in presence of shocks.
Explosion Hazards in Presence	Slightly explosive in presence of open flames and sparks. Non-
of Various Substances	explosive in presence of shocks.

SECTION VI:	ACCIDENTAL RELEASE MEASURES
Personal precautions, protective	Use personal protective equipment. Avoid dust formation.
equipment and emergency	Avoid breathing vapours, mist or gas. Ensure adequate
procedures	ventilation. Evacuate personnel to safe areas. Avoid breathing
	dust.
Environmental precautions	Prevent further leakage or spillage if safe to do so. Do not let
	product enter drains.
Methods and materials for	Pick up and arrange disposal without creating dust. Sweep up
containment and cleaning up	and shovel. Keep in suitable, closed containers for disposal.

SECTION VII: HANDLING AND STORAGE	
Precautions for safe handling	Avoid contact with skin and eyes. Avoid formation of dust and aerosols. Provide appropriate exhaust ventilation at places where dust is formed. Normal measures for preventive fire protection.
Conditions for safe storage, including any incompatibilities	Preserve in tight containers. Store at 25°C, excursions permitted between 15°C and 30°C.

SECTION VIII: EXPOSURE CONTROLS / PERSONNEL PROTECTION	
Occupational Exposure Limits	OEL: 8 μg/m³ (8 Hr – TWA)
	Occupational Exposure Category: 4
	Occupational Exposure Band (OEB Class): Class-D
	Ref.: Occupational Health Categorization Report from M/s.
	Vanguard Industrial Hygiene Laboratory, Pune, India,
	developed in-house.
Appropriate engineering	Handle in accordance with good industrial hygiene and safety
controls	practice. Wash hands before breaks and at the end of workday.
Eye/face protection	Safety glasses with side-shields. Use equipment for eye
	protection tested and approved under appropriate government
	standards.
Skin protection	Handle with gloves. Gloves must be inspected prior to use.
	Dispose of contaminated gloves after use in accordance with
	applicable laws and good laboratory practices. Wash, dry hands.
Body Protection	Complete suit protecting against chemicals, The type of
	protective equipment must be selected according to the
	concentration and amount of the dangerous substance at the
	specific workplace.



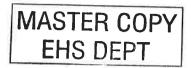


SECTION VIII: EXPOSURE CONTROLS / PERSONNEL PROTECTION		
Respiratory protection	Use respirator cartridges as a backup to engineering controls.	
	Use respirators and components tested and approved under appropriate government standards.	

SECTION IX: PHYSICAL AND CHEMICAL PROPERTIES		
Appearance	Form	Crystals solid, Crystalline powder
	Color	White, Off-white
Odour		Odorless to almost odorless
pН		Not available.
Melting point/fr	eezing point	217°C (422.6°F) - 219 °C
Initial boiling po	oint	Not available
Relative density		Not available
Water solubility		Very slightly soluble in cold water.
Other safety info	ormation	Not available

SECTION X: STABILITY AND REACTIVITY	
Reactivity	No data available
Chemical stability	Stable under recommended storage conditions.
Possibility of hazardous reactions	No data available
Conditions to avoid	Excess heat, dust generation
Incompatible materials	Strong oxidizing agents
Hazardous decomposition products.	Carbon oxides, Nitrogen oxides (NOx)

SECTION X	I: TOXICOLOGICAL INFORMATION
Acute toxicity	LD ₅₀ Oral - Rat - 315 mg/kg
	Remarks: Behavioral: Somnolence (general depressed activity).
	Behavioral: Convulsions or effect on seizure threshold. Lungs,
	Thorax, or Respiration: Dyspnea.
Skin corrosion / irritation	No data available
Serious eye damage / eye	No data available
irritation	
Respiratory or skin sensitization	No data available
Germ cell mutagenicity	No data available
Carcinogenicity	IARC: No component of this product present at levels greater
	than or equal to 0.1% is identified as probable, possible or
	confirmed human carcinogen by IARC.
Reproductive toxicity	Possible risk of congenital malformation in the fetus.
	Suspected human reproductive toxicant
Additional Information	RTECS: QC7795000
	Exposure to and/or consumption of alcohol may increase toxic
	effects., Nausea, Dizziness, Headache, Drowsiness, To the best
	of our knowledge, the chemical, physical, and toxicological
	properties have not been thoroughly investigated





SECTION XII: ECOLOGICAL INFORMATION			
EcoToxicity	No data available		
Persistence and degradability	No data available		
Bio accumulative potential	No data available		
Mobility in soil	No data available		
Results of PBT and vPvB	This substance/mixture contains no components considered to		
assessment	be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.		

SECTION XIII: DISPOSAL CONSIDERATIONS		
Product	Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material. Dissolve or mix the material with a	
Contaminated packaging	combustible solvent and burn in a chemical scrubber. Dispose of as unused product.	

SECTION XIV: TRANSPORT INFORMATION				
UN number	Not dangerous goods			
UN proper shipping name	Not dangerous goods			
Transport hazard class(es)	Not dangerous goods			
Transport hazard class(es) label	Not dangerous goods			
Packaging group	Not dangerous goods			
Environmental hazards	Do not let product enter drains. Discharge into the environment must be avoided.			
Special precautions for user	Transport in accordance with local, state, and federal regulations.			

SECTION XV: REGULATORY INFORMATION			
SHE regulations / legislation	legislation No data available		
specific for the substance			
Chemical Safety Assessment	No data available		

SECTION XVI: OTHER INFORMATION			
References	In-house data and information from the internet.		
ther Special Considerations No data available			

DISCLAIMER:

While this information and recommendations set forth are believed to be accurate as of the date hereof; Hikal Limited, makes no warranty with respect here to and disclaims all liability from reliance thereon.

Prepared By	Signature	Approved By	Signature
Shivakumar B M	Shired B.M	Prakash Bhavikatti	Rend
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